

**CONVEYOR – POD SYSTEM  
V1000 INVERTER (HIGH VOLTAGE)**

V1000 CONSTANT	V1000 VALUE	V1000 CONSTANT	V1000 VALUE
A1-01	2 See Note 2	C1-01	.8
A1-02	0	C1-02	.5
A1-03	1 See Note 1	D1-01	90
B1-01	0	D1-17	60
B1-02	1	L1-01	0
B1-03	0	H1-01	40
E1-03	F	H1-02	41
E1-04	90	H1-07	6 Note 3
E1-05	460	C6-01	1
E1-06	60	C6-02	2
E1-07	3	L2-01	2
E1-08	30	L8-05	0
E1-09	1.5	L8-07	0
E1-10	20		

Note 1: 2220 is initialize – otherwise 0

Note 2: Set to 0 after programming

Note 3: Connecting inverter terminal SC and S7 will cause inverter to go to slower speed

Release Date:

February 28, 2014

Revision B